

PRODUCT SPECIFICATION: 18

PRODUCT NAME:	Turkey on Brown Wholemeal Bread				
PRODUCT DESCRIPTION:	Sliced Turkey on Brown Wholemeal bread with Butter				
INGREDIENT ORIGIN: (QUID)	Ingredient	Quantity %	Weight Kg	Supplier	Origin
	Wholemeal Brown Bread	68.5%	76g	Irish Pride	Ireland
	Turkey	22.5%	25g	Valleymount foods	Ireland
	Butter	9%	<u>10g</u>	Musgraves	Ireland
			111g		
INGREDIENTLIST AS PER LABEL	<p>Ingredients: Brown Bread (68.5%) [Wholemeal Flour, Water, Wheat Flour (Wheat flour, Calcium carbonate, Iron, Niacin, Thiamin), Yeast. Wheat Gluten, Salt, Emulsifiers (Mono- and Di –Acetyltartaric Esters of Mono- and Di- Glycerides of Fatty acids), Soy Flour, Preservatives (Calcium Propionate , Acetic Acid) Flour treatment agent (Ascorbic acid)]. Turkey (22.5%) [Turkey (73%), Water, Starch, Salt, Dextrose, Gelling agents: (Carrageenan [E407A], Potassium Chloride [E508]), Stabilisers: Polyphosphates [E452]), Salt, Spiced, Colour: (Annatto [E160], Brown HT [E155], Pepper]. Butter Spread [Vegetable oils in varying proportions (55%)(rapeseed, palm, sunflower), water, salt (1.38%), BUTTERMILK, preservative (potassium sorbate), emulsifier (mono and diglycerides of fatty acids), acid (citric acid), flavourings, vitamins (A and D), colours (carotenes)].</p> <p>Contains (Gluten (Wheat), Soybeans and Milk)</p>				
ADDITIVES/PROCESSING AIDS	Ingredient	Name	E-Number	Function	
	Bread	Calcium Carbonate	E170	Acid regulator, firming agent	
	Bread	Yeast	E620-E640	Flavour Enhancer	
	Bread	Mono- and Diacetyltartaric Esters of Mono- and Diglycerides of Fatty acids	E472e	Emulsifiers, Stabilisers, Thickeners and Gelling Agent	
	Bread	Calcium Propionate	E282	Preservative	
	Bread	Acetic Acid	E260	Preservative	
	Bread	Ascorbic Acid	E300	Antioxidants	
	Turkey	Dextrose	E1200	Sweetener	
	Turkey	Starch	E1400	Modify texture and stability	
	Turkey	Carrageenan	E407a	Gelling agent	
	Turkey	Potassium Chloride	E508	Stabilizer, emulsifier	
	Turkey	Sodium Diphosphates	E450	Stabilizer	
	Turkey	Triphosphates	E451	Stabilizer	
	Turkey	Polyphosphates	E452	Stabilizer	
	Turkey	Annatto	E160	Colours	
	Turkey	Brown HT	E155	Colours	
	Butter	Potassium Sorbate	E202	Preservative	
	Butter	Citric acid	E330	Antioxidant, preservative, acid regulator	
	Butter	Mono- and Diacetyltartaric Esters of Mono- and Diglycerides of Fatty acids	E472e	Emulsifiers, Stabilisers, Thickeners and Gelling Agent	
Butter	Carotenoids	E160 a-f	Colour		

	Test	Acceptable	Unit of Measurement	
MICRO : END OF SHELF LIFE:	E-Coli	<10	cfu/gram	
	Staphlacocous Aureus	<20	cfu/gram	
	TVC	<1,000	cfu/gram	
	Listeria	Not Detected	cfu/gram	
	Salmonella	Not Detected	cfu/gram	
	Enterobacteriaceae	10-100	cfu/gram	
STORAGE CONDITIONS:	Store in refrigerated conditions before consumption (0-5°C). 'Use-by' dates adhered to			
PRODUCT SHELF LIFE:	Best consumed day of production. Refrigerated storage: Max 2 day shelf life (Day of production plus one).			
PRODUCT CLAIMS	N/A			
TRANSPORT REQUIREMENTS:	Refrigerated Transport 0-5°C .			
TYPE OF PACKAGING:	Plastic: Flow Wrap (Food Grade material) Sealed using heat on a flow wrap machine and cut. White label attached to plastic in accordance with regulation.			
BOX CODING	Label (FIR Compliant).			
WEIGHT	Min weight product : 111g			
ALLERGEN INFORMATION	ALLERGEN	CONTAINS	USED ON THE SAME LINE (MAY CONTAIN)	
	Cereals containing gluten	YES (Wheat)		
	Milk and derivatives	YES		
	Egg and derivatives	NO		
	Soya and derivatives	YES		
	Sesame and derivatives	NO		
	Fish and derivatives	NO		
	Shellfish/ crustaceans and derivatives	NO		
	Molluscs and derivatives	NO		
	Lupin and derivatives	NO		
	Sulphur dioxide $\geq 10\text{mg/Kg}$	NO		
	Peanuts and derivatives	NO		
	Nuts and derivatives	NO		
	Mustard and derivatives	NO		
Celery and derivatives	NO			
DIERTY INFORMATION	IS THE PRODUCT SUITABLE FOR:		Yes	NO
	Coeliacs			No
	Vegans			No
	Vegetarians			No
	Organic			No
	Halal			No
	Kosher			No

NUTRITIONAL INFORMATION	ANALYSIS	TARGET Per 100g	PER 111g SERVING
	Energy	905KJ/215KCAL	1004KJ/239KCAL
	Fat	6.1g	6.8
	of which saturates	1.8g	2.1
	Carbohydrates	27g	30g
	of which sugars	1.9g	2.1g
	Fibre	3.2g	3.6g
	Protein	11g	12g
	Salt	1.2g	1.3g
GMO	GMO free.		

Approved by: Kelly-Anne Scully

Position: Food Safety Officer

Date: 13/4/21