

**PRODUCT SPECIFICATION: 44**

<b>PRODUCT NAME:</b>	<b>White Roll with Butter</b>				
<b>PRODUCT DESCRIPTION:</b>	Soft white Roll with Butter				
<b>INGREDIENT ORIGIN: (QUID)</b>	<b>Ingredient</b>	<b>Quantity %</b>	<b>Weight Kg</b>	<b>Supplier</b>	<b>Origin</b>
	Soft White Roll	88.9%	80g	Irish Pride	Ireland
	Butter	11.1%	<u>10g</u>	Musgrave's	Ireland
			90g		
<b>INGREDIENT LIST AS PER LABEL</b>	<p>Ingredients: Bread Roll <b>Wheat</b> flour (<b>wheat</b> flour, calcium carbonate, Iron, Niacin, Thiamin), Water, Yeast, Sugar, Vegetable oil (Rapeseed), Salt, <b>Wheat Gluten</b>, Dextrose, <b>Soya</b> Flour, Preservatives (Calcium propionate), Emulsifiers, Flour treatment agent (Ascorbic Acid, L-Cysteine), Vegetable Fat (Palm). Butter (11.6%) (Vegetable oils in varying proportions (55%) (rapeseed, palm, sunflower), water, salt (1.38%), <b>BUTTERMILK</b>, preservative (potassium sorbate), emulsifier (mono and diglycerides of fatty acids), acid (citric acid), flavourings, vitamins (A and D), colours (carotenes).</p> <p><b>Contains (Gluten (Wheat), Milk and Soybeans).</b></p>				
<b>ADDITIVES/PROCESSING AIDS</b>	<b>Ingredient</b>	<b>Name</b>	<b>E-Number</b>	<b>Function</b>	
	Bread	Calcium Carbonate	E170	Colours	
	Bread	Calcium Propionate	E282	Preservative	
	Bread	Yeast	E620-E640	Flavour Enhancer	
	Bread	Dextrose	E1200	Sweetener	
	Bread	Ascorbic Acid	E300	Preservative/ antioxidant	
	Bread	L-Cysteine	E920	Essential amino acid, present in all protein	
	Butter	Potassium Sorbate	E202	Preservative	
	Butter	Citric acid	E330	Antioxidant, preservative, acid regulator	
	Butter	Mono- and Diacetyltartaric Esters of Mono- and Diglycerides of Fatty acids	E472e	Emulsifiers, Stabilisers, Thickeners and Gelling Agent	
Butter	Carotenoids	E160 a-f	Colour		
<b>MICRO : END OF SHELF LIFE:</b>	<b>Test</b>	<b>Acceptable</b>	<b>Unit of Measurement</b>		
	E-Coli	<10	cfu/gram		
	Staphlacocous Aureus	<20	cfu/gram		
	TVC	<1,000	cfu/gram		
	Listeria	Not Detected	cfu/gram		
	Salmonella	Not Detected	cfu/gram		
	Enterobacteriaceae	10-100	cfu/gram		
<b>STORAGE CONDITIONS:</b>	Store in refrigerated conditions before (0-5°C). Stock Rotation (first in, first out) 'Use-by' dates adhered to.				
<b>COOKING/SERVING INSTRUCTIONS</b>	Best consumed day of production. Refrigerated storage (0-5°C): Max <b>2 days</b> shelf life (day of production plus one).				
<b>PRODUCT SHELF LIFE:</b>	N/A				
<b>TRANSPORT REQUIREMENTS:</b>	Refrigerated Transport <b>0-5°C</b> .				

<b>TYPE OF PACKAGING:</b>	Plastic: Flow wrapped (food grade) Sealed using heat on flow wrap machine and cut. White label attached in accordance with regulation.		
<b>BOX CODING</b>	Label (FIR Compliant).		
<b>WEIGHT</b>	Min weight product : 90g		
<b>ALLERGEN INFORMATION</b>	<b>ALLERGEN</b>	<b>CONTAINS</b>	<b>USED ON THE SAME LINE (MAY CONTAIN)</b>
	Cereals containing gluten	<b>YES (Wheat)</b>	
	Milk and derivatives	<b>YES</b>	
	Egg and derivatives	<b>NO</b>	
	Soya and derivatives	<b>YES</b>	
	Sesame and derivatives	<b>NO</b>	
	Fish and derivatives	<b>NO</b>	
	Shellfish/ crustaceans and derivatives	<b>NO</b>	
	Molluscs and derivatives	<b>NO</b>	
	Lupin and derivatives	<b>NO</b>	
	Sulphur dioxide $\geq 10\text{mg/Kg}$	<b>NO</b>	
	Peanuts and derivatives	<b>NO</b>	
	Nuts and derivatives	<b>NO</b>	
	Mustard and derivatives	<b>NO</b>	
Celery and derivatives	<b>NO</b>		
<b>DIERTY INFORMATION</b>	<b>IS THE PRODUCT SUITABLE FOR:</b>	<b>Yes</b>	<b>NO</b>
	Coeliacs		No
	Vegans		No
	Vegetarians	Yes	
	Organic		No
	Halal		No
	Kosher		No
<b>NUTRITIONAL INFORMATION</b>	<b>ANALYSIS</b>	<b>TARGET PER 100g</b>	<b>PER 90g SERVING</b>
	Energy	1229 KJ 292 KCAL	1106 KJ 263 KCAL
	Fat	9.1	8.2g
	of which saturates	2.2	2g
	Carbohydrates	42g	38g
	of which sugars	8.5g	7.7g
	Fibre	2.7g	2.4g
	Protein	8.9g	8g
Salt	1.2g	1g	
<b>GMO</b>	GMO free.		

Approved by: Kelly-Anne Scully

Position: Food Safety Officer

Date: 12/7/21