

PRODUCT SPECIFICATION: 36

PRODUCT NAME:	Sausage with Mash, Gravy and Mixed Vegetables				
PRODUCT DESCRIPTION:	Sausage with mash potatoes, gravy and vegetables.				
INGREDIENT ORIGIN: (QUID)	Ingredient	Quantity %	Weight Kg	Supplier	Origin
	Potatoes	45.8%	120g	Cullens	Ireland
	Sausage	16.1%	42g	Loughnanes	Produced in Ireland using EU Pork
	Gravy (chicken stock)	13.4%	35ml	Musgraves	UK
	Baby corn	9.5%	25g		
	Carrots	7.6%	20g	Cullens	Ireland
	Cream	3.8%	8-10ml	Avonmore	Ireland
	Peas	3.8%	10g	Musgraves	UK
	Vegetable oil	Trace	Trace	Musgraves	
	Gluten Free Flour	Trace	<u>Trace</u>	Musgraves	UK
			262g		
INGREDIENTLIST AS PER LABEL	<p>Ingredients: Potatoes 100%) Sodium Metabisulphite. Sausage- Pork (57%), Water, Rusk (<i>Wheat</i> flour (<i>Wheat</i> flour, calcium carbonate, iron, niacin, thiamine), Salt), Seasoning (Salt, Flavourings, Dextrose, Stabiliser: Triphosphate: Preservative: Sodium <i>Sulphite</i>: Spices, Flavour Enhancer: Monosodium Glutamate: Colour: Carmine, Antioxidant: Sodium Ascorbate), Pork Fat, Pork Connective tissue, Casing: Beef Collagen. Chicken Bouillon- Salt, palm fat, potato starch, flavour enhancers (monosodium glutamate, disodium inosinate, disodium guanylate), chicken fat (5%), flavourings, spices (onion, <i>Celery</i> seeds, turmeric, garlic powder), chicken (0.9%), yeast extract, caramel syrup, maltodextrin, parsley, antioxidant (extracts of rosemary). Cream- Pasteurised Fresh Cream (<i>Milk</i>). Babycorn, Peas and Carrots. Vegetable Oil-<i>Soybean</i> oil (produced from genetically modified <i>soya</i>), anti-foaming agent: Dimethyl polysiloxane. Flour- Gluten Free flour blend (Rice, Potato, Tapioca, Maize, Buckwheat).</p> <p>Contains (Gluten (Wheat), Celery, Milk, Soybean and Sulphites)</p>				
ADDITIVES/PROCESSING AIDS	Ingredient	Name	E-Number	Function	
	Sausage	Calcium Carbonate	E170	Acid regulator, firming agent	
	Sausage	Iron	E172	Fortify	
	Sausage	Dextrose	E1200	Sweetener	
	Sausage	Triphospahte	E451	Stabiliser	
	Sausage	Sodium Sulphite	E221	Preservative	
	Sausage	Monosodium Glutamate	E621	Flavour Enhancer	
	Sausage	Carmine	E122	Colour	
	Sausage	Sodium Ascorbate	E301	Antioxidant	
	Chicken Bouillon	Starch	E1400-E1414	Modify Texture and Stability	
	Chicken Bouillon	Monosodium Glutamate	E621	Flavour Enhancer	
	Chicken Bouillon	Disodium inosinate	E632	Flavour Enhancer	
	Chicken Bouillon	Disodium guanylate	E627	Flavour Enhancer	
	Chicken Bouillon	Turmeric	E100(ii)	Colouring	
	Chicken Bouillon	Yeast	E620-E640	Flavour Enhancer	
	Chicken Bouillon	Maltodextrin	E1400	Modify Texture and stability	

Chicken Bouillon	Carmel	E150	Colouring
Vegetable Oil	Dimethyl polysiloxane	E900	Anti-foaming agent
Gluten Free Flour	Tapioca, Maize	E1400-E1452	Modify Texture and Stability

	Test	Acceptable	Unit of Measurement
MICRO : END OF SHELF LIFE:	E-Coli	<10	cfu/gram
	Staphlacocous Aureus	<20	cfu/gram
	TVC	<1,000	cfu/gram
	Listeria	Not Detected	cfu/gram
	Salmonella	Not Detected	cfu/gram
	Enterobacteriaceae	10-100	cfu/gram
STORAGE CONDITIONS:	Store in heat sealed boxes, hot holding before serving. Keep temperature above 63°C.		
COOKING/SERVING INSTRUCTIONS	Cooked on site to a temperature $\geq 75^{\circ}\text{C}$. Served hot at $\geq 63^{\circ}\text{C}$.		
PRODUCT SHELF LIFE:	Day of production +1. Only if product is adequately cooled to 0-5°C and then Reheated to $\geq 70^{\circ}\text{C}$.		
TRANSPORT REQUIREMENTS:	Stored in heat sealed boxes/containers when transported. Must maintain temperature of $\geq 63^{\circ}\text{C}$. Food discarded or replenished if temperatures are inadequate.		
TYPE OF PACKAGING:	Compostable Box: Food grade material. Made from sugarcane pulp. Box weight = 14g Heat sealed container (Transport): Cambro insulated boxes		
BOX CODING	Label: FIR (Compliant)		
WEIGHT	Min weight product : 276g		
ALLERGEN INFORMATION	ALLERGEN	CONTAINS	USED ON THE SAME LINE (MAY CONTAIN)
	Cereals containing gluten	YES (Wheat)	
	Milk and derivatives	YES	
	Egg and derivatives	NO	
	Soya and derivatives	YES	
	Sesame and derivatives	NO	
	Fish and derivatives	NO	
	Shellfish/ crustaceans and derivatives	NO	
	Molluscs and derivatives	NO	
	Lupin and derivatives	NO	
	Sulphur dioxide $\geq 10\text{mg/Kg}$	YES	
	Peanuts and derivatives	NO	
	Nuts and derivatives	NO	
	Mustard and derivatives	NO	
Celery and derivatives	YES		

DIERTY INFORMATION	IS THE PRODUCT SUITABLE FOR:			Yes	NO
	Coeliacs				No
	Vegans				No
	Vegetarians				No
	Organic				No
	Halal				No
	Kosher				No
NUTRITIONAL INFORMATION	ANALYSIS	TARGET PER 100g	PER 262G SERVING		
	Energy	436 KJ 104 KCAL	1141 KJ 273 KCAL		
	Fat	5g	13g		
	of which saturates	2.2g	5.9g		
	Carbohydrates	11g	30g		
	of which sugars	1.3g	3.3g		
	Fibre	1.6g	4.2g		
	Protein	2.7g	7.1g		
Salt	0.56g	1.5g			
GMO	GMO free.				

Approved by: Kelly-Anne Scully

Position: Food Safety Officer

Date: 13/4/21